

# Certificate

Management system as per  
**DIN EN ISO 9001:2015**



The Certification Body TÜV NORD CERT GmbH hereby confirms as a result of the audit, assessment and certification decision according to ISO/IEC 17021-1:2015, that the organization

**Karl Buch Walzengießerei GmbH & Co. KG**  
**Auf den Hütten 7**  
**57076 Siegen**  
**Germany**



**with the locations according to the annex**

operates a management system in accordance with the requirements of DIN EN ISO 9001:2015 and will be assessed for conformity within the 3 year term of validity of the certificate.

Scope

**Development, production and sale of rolls, rings and roller shells for the steel, non-ferrous metal, rubber, plastic, battery, paper, food and ceramic industry as well as maintenance and services**

Certificate Registration No. 04 100 970268  
Audit Report No. 3536 7312

Valid from 2024-06-06  
Valid until 2027-06-05  
Initial certification 1997



Visit our database to verify the validity of this certificate.

Essen, 2024-05-23

Certification Body at TÜV NORD CERT GmbH

# Annex

to Certificate Registration No. 04 100 970268  
**DIN EN ISO 9001:2015**

**Karl Buch Walzengießerei GmbH & Co. KG**  
**Auf den Hütten 7**  
**57076 Siegen**  
**Germany**



Certificate Registration No.	Location	Scope
04 100 970268-001	Buch Business Center GmbH Auf den Hütten 7 57076 Siegen Germany	Development and sale of rolls, rings and roller shells for the steel, non-ferrous metal, rubber, plastic, paper, food and ceramic industry as well as maintenance and services

End of the List

Essen, 2024-05-23

Certification Body at TÜV NORD CERT GmbH