

# CERTIFICATE

Management system as per  
**DIN EN ISO 9001 : 2015**

In accordance with TÜV NORD CERT procedures, it is hereby certified that

**Karl Buch Walzengießerei GmbH & Co. KG**  
Auf den Hütten 7  
57076 Siegen  
Germany



with the company  
Buch Business Center GmbH, Auf den Hütten 7, 57076 Siegen, Germany

applies a management system in line with the above standard for the following scope

**Development, production and sale of rolls, rings and roller shells for the steel,  
non-ferrous metal, rubber, plastic, paper, food and ceramic industry**

Certificate Registration No. 04 100 970268  
Audit Report No. 3521 5819

Valid from 2018-06-06  
Valid until 2021-06-05  
Initial certification 1997

  
Certification Body  
at TÜV NORD CERT GmbH

Essen, 2018-05-07

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular surveillance audits.

TÜV NORD CERT GmbH

Langemarckstraße 20

45141 Essen

[www.tuev-nord-cert.com](http://www.tuev-nord-cert.com)

